



Signature Spirits USA is the beverage division of Ultra Pure, LLC, a global supplier of alcohol products.

Why consider Signature Spirits as a supplier?

- Special order, or non-stock products, are custom quoted in price as well as delivery time.
- All products are tested against published specification sheets.
- Sales are “Transfer in Bond” transactions. TTB paperwork and shipping are handled by Ultra Pure, LLC.

Signature Spirits

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SIGNATURE SPIRITS

Product Specification Sheet

Bourbon Whiskey (21% Rye)

Product Description

As defined by the United States Alcohol, Tax and Trade Bureau (TTB) Code of Federal Regulations (27 CFR 5.22), “Bourbon (21% Rye)” is a bourbon whiskey distilled in the United States at not exceeding 160 proof from a fermented mash of grain of which not less than 51% was corn grain (maize) and stored in charred new oak containers.

Physical and Chemical Characteristic

Characteristic	Typical
Proof	90 – 130
% Alcohol	45 – 65
Density at 15.56°C in air	0.90770 – 0.94340
Appearance	Amber, Brown
Odor	Characteristic of Bourbon

Barrels are emptied and analysis is reported “as found”.

Compliance Information

Primary Raw Material Source	Corn (Zea mays L), Rye (Secale cereal L), Barley Malt (Hordeum vulgare L)
Chemical Name	Ethyl Alcohol
Chemical Formula	C ₂ H ₆ O
CAS Number	64-17-5
Regulatory Authority	U.S. Alcohol and Tobacco Tax and Trade Bureau (TTB)
Sulfites	None added
Flavors	None added
Animal-Derived Sources (BSE/TSE)	No
Vegetarian Suitable	Yes
Vegan Suitable	Yes
Kosher	Yes